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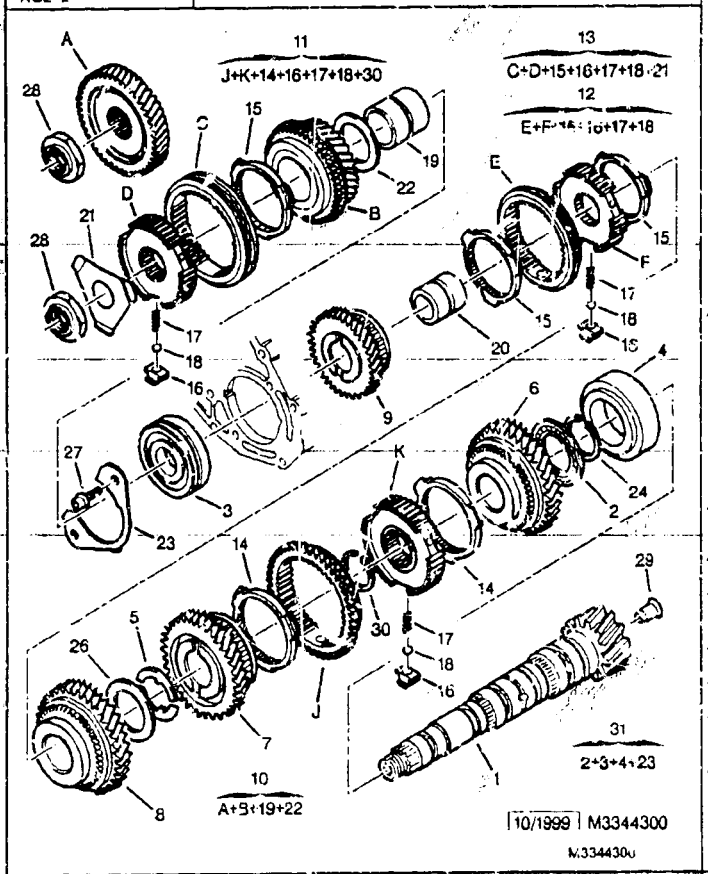
SECOND LINE MANUAL GEAR BOX



			DRIVEN PINION
8	2336 34	01	3 EME 35 DTS (28X35) - TURBO DIESEL XUD11ATE, 5 DOOR SALOON TO O 06779 OR TURBO DIESEL XUD11BTE, 5 DOOR SALOON FROM O 06779 OR TURBO INJECTION XU10J2TE, 5 DOOR SALOON OR TURBO INJECTION XU10J2TE, 5 DOOR ESTATE OR INJECTION XU10J4R, 5 DOOR ESTATE
9	2337 70	01	4 EME 30DTS (34X30) -5 DOOR SALOON: TURBO DIESEL XUD11ATE TO 01/06/1995 OR TURBO DIESEL XUD11BTE
	2337 72	01	4 EME 31DTS (32X31) - TURBO INJECTION XU10J2TE, 5 DOOR SALOON OR TURBO INJECTION XU10J2TE, 5 DOOR ESTATE OR INJECTION XU10J4R, 5 DOOR ESTATE
			PINION ASSEMBLY
10	23[illegible] A7	01	5EME (46X31) -5 DOOR SALOON: TURBO DIESEL XUD11ATE TO 01/06/1995 OR TURBO DIESEL XUD11BTE FROM 01/06/1995
	2344 A6	01	5EME (43X33) - TURBO INJECTION XU10J2TE, 5 DOOR SALOON OR TURBO INJECTION XU10J2TE, 5 DOOR ESTATE OR INJECTION XU10J4R, 5 DOOR ESTATE
			SYNCHRONIZER
11	2323 75	01	1 ERE / 2 EME FROM O 07143
12	2353 50	01	3EME / 4EME
13	2388 15	01	5EME
			SYNCHRONIZ RING
14	2324 03	02	1ERE-2EME (6DEG)
15	2324 04	03	3EME-4EME-5EME
16	2326 05	09	**SELECTOR FORK**
			SYNCHRON SPRING
17	2325 06	03	1ST/2ND GEAR SYNCHRONISER
	2325 14	06	3,5 X 5,1 - 18,5 3TH/4TH & 5TH GEAR SYNCHRONISER

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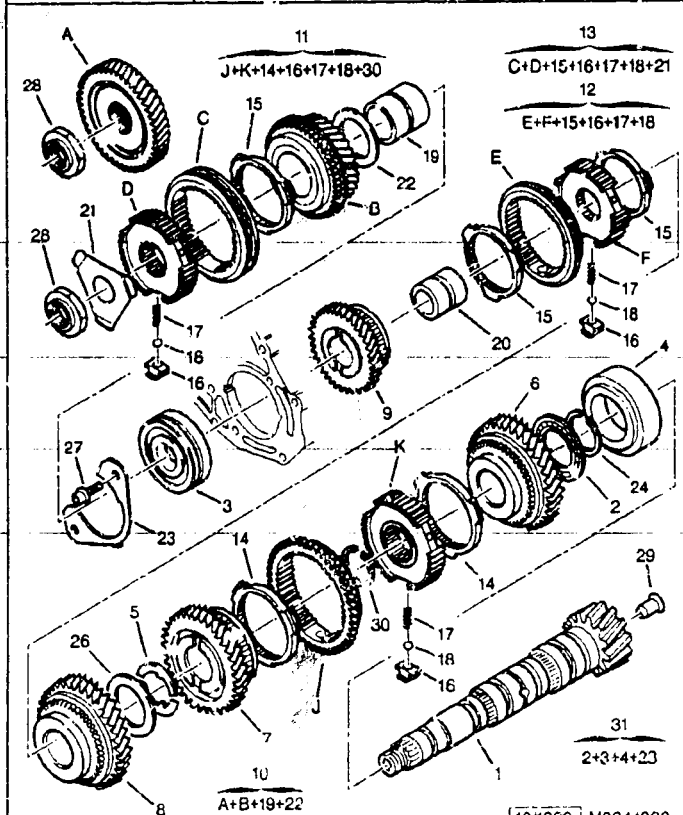
SECOND LINE MANUAL GEAR BOX

- BVM ME

NOTE :
TAKE THE REF 2344 C3 (01) IF 1ST (12X41) & 2ND (22X40)
TAKE THE REF 2344 C5 (01) IF 1ST (12X38) & 2ND (22X40)



			SHAFT
1	**2316 99**	01	CP 15 X 59 -5 DOOR SALOON: TURBO DIESEL XUD11ATE OR TURBO DIESEL XUD11BTE
	2316 C5	01	CP 14 X 59 -TURBO INJECTION XU10J2TE. 5 DOOR SALOON OR 5 DOOR ESTATE
	2316 F3	01	CP 14 X 61 -INJECTION XU10J4R, 5 DOOR ESTATE
2	**2247 37**	01	**NEEDLE BEARING** 42 X 58,25-2
			SHAFT BEARING
3	**2317 55**	01	28 X 75 - 21
4	**2317 60**	01	42 X 80 - 20
5	**2314 40**	02	**HALF WASHER** 34,25 X 46,5 - 2,5
6	**2334 29**	01	**DRIVEN PINION** 1ERE 41 DTS (12X41) -TO O 07143 - TURBO DIESEL XUD11ATE, 5 DOOR SALOON OR TURBO DIESEL XUD11BTE, 5 DOOR SALOON OR TURBO INJECTION XU10J2TE, 5 DOOR ESTATE OR INJECTION XU10J4R, 5 DOOR ESTATE
			PINION ASSEMBLY
	2344 C5	01	1ERE 38DTS/2EME40DTS -TURBO INJECTION XU10J2TE, 5 DOOR SALOON SEE NOTA TO O 07143
7	**2344 C3**	01	1ERE 41DTS/2EME40DTS -5 DOOR ESTATE: TURBO INJECTION XU10J2TE OR INJECTION XU10J4R
	2344 C4	01	1ERE41DTS/2EME35DTS -5 DOOR SALOON: TURBO DIESEL XUD11ATE OR TURBO DIESEL XUD11BTE

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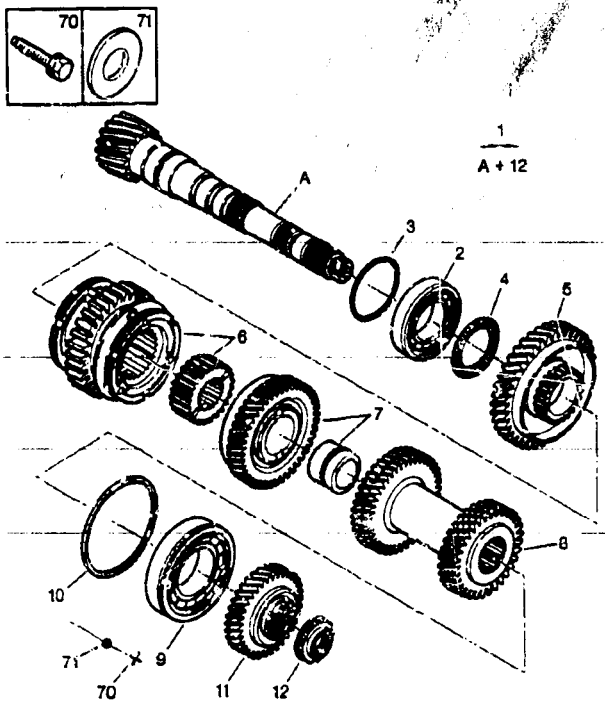
SECOND LINE MANUAL GEAR BOX



70	6921 09	01	**SELF-TAP SCREWS** DIAM 7X100-22
71	6847 55	01	**PLAIN WASHER** DIAM 7.1X22-3

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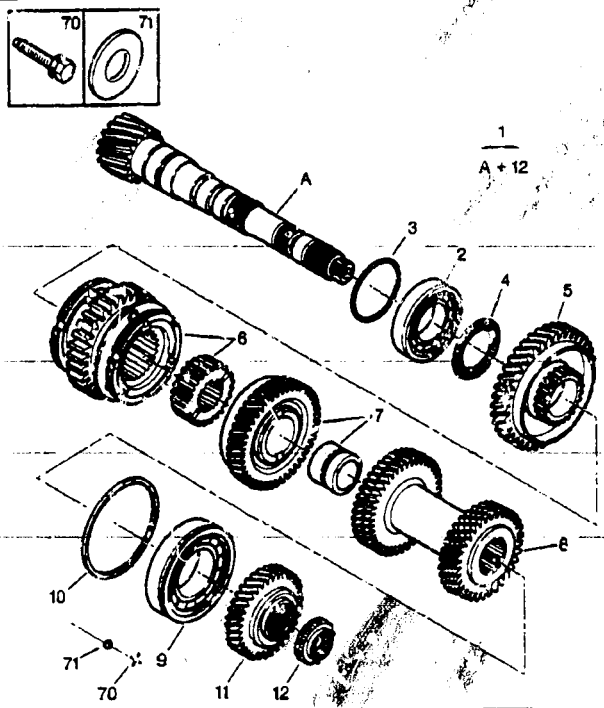
SECOND LINE MANUAL GEAR BOX

- FROM B 0000001
- GEARBOX 2E3R



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				SHAFT
1	2316 J9		01	*14DTS (14X62)*
		LISTE 0009		*-INJECTION XU10J4R TO O 08514*
		2316 P7	01	14 DTS (14X62) -INJECTION XU10J4R FROM O 08515
		2316 L1	01	19DTS (19X75) -INJECTION XU10J4R TO O 08514
		2316 P4	01	19 DTS (19X75) -INJECTION XU10J4R FROM O 08515
2		2317 66	01	**BEARING** DIAM 36X72-17,5
3		2318 75	01	**STOP-RING**
4		2317 41	01	**NEEDLE BEARING** DIAM 35,8X52X2
5		2334 28	01	**DRIVEN PINION** 1ERE 36DTS (11X38)
6		2323 78	01	**SYNCHRONIZER** 1/2EME 28X12 DTS
				DRIVEN PINION
7		2335 51	01	2EME 43 DTS (23X43)
8	2336 41		01	*3/4EME(25X32)(41X39)*
		LISTE 0004		*-BE3/5N2 TO O 08514*
		2336 54	01	3/4EME (25X32-41X39) -BE3/5N2 FROM O 08515
		2336 47	01	3/4E (27X31)(45X37) -BE3/5L2 TO O 08514
		2336 56	01	3/4E (27X31) (45X37) -BE3/5L2 FROM O 08515
9		2317 77	01	**SHAFT BEARING** DIAM 25X75-17
10		2318 73	01	**STOP-RING** 73X7e-1,8
				DRIVEN PINION
11		2338 25	01	5EME 35DTS (47X35) -BE3/5N2
		2338 43	01	5EME 31DTS (47X31) -BE3/5L2
12		2304 59	01	**SHAFT FIX NUT** 20 X 150 - 11

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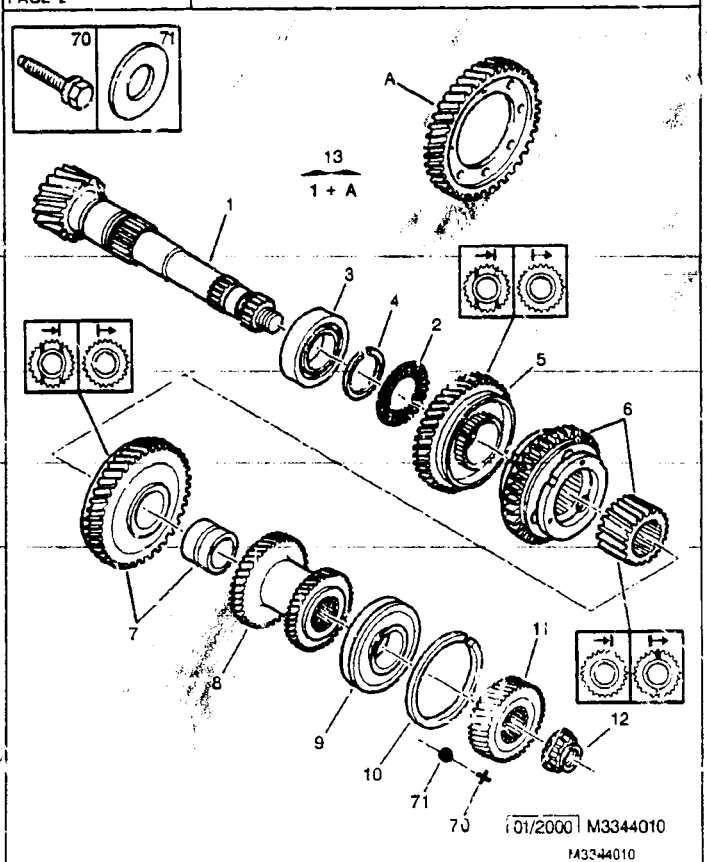
SECOND LINE MANUAL GEAR BOX



9	2317 77	01	**SHAFT BEARING** DIAM 25X75-17
10	2318 73	01	**STOP-RING** 73X78-1,8
			DRIVEN PINION
11	2344 09	01	5EME 25DTS (38X25) -BE3/5L
	2338 10	01	5EME 31DTS(47X31) -BE3/5L2
	2344 27	01	5EME 35DTS (47X35) -BE3/5N2
	2344 94	01	5EME 28DTS(35X28) -BE3/5V
	2338 22	01	5EME 35DTS (44X35) -BE3/5V2
12	2304 43	01	**SHAFT FIX NUT** DIAM 20X150-1.
			HYPOID GEARSET
13	3101 80	01	CP 19X75 -INJECTION XU10J4R (RMP 16X63)
	3101 81	01	CP 19X77 -DIESEL XUD11A (RMP 16X65)
70	6921 09	01	**SELF-TAP SCREWS** DIAM 7X100-22
71	6947 55	01	**PLAIN WASHER** DIAM 7,1X22-3

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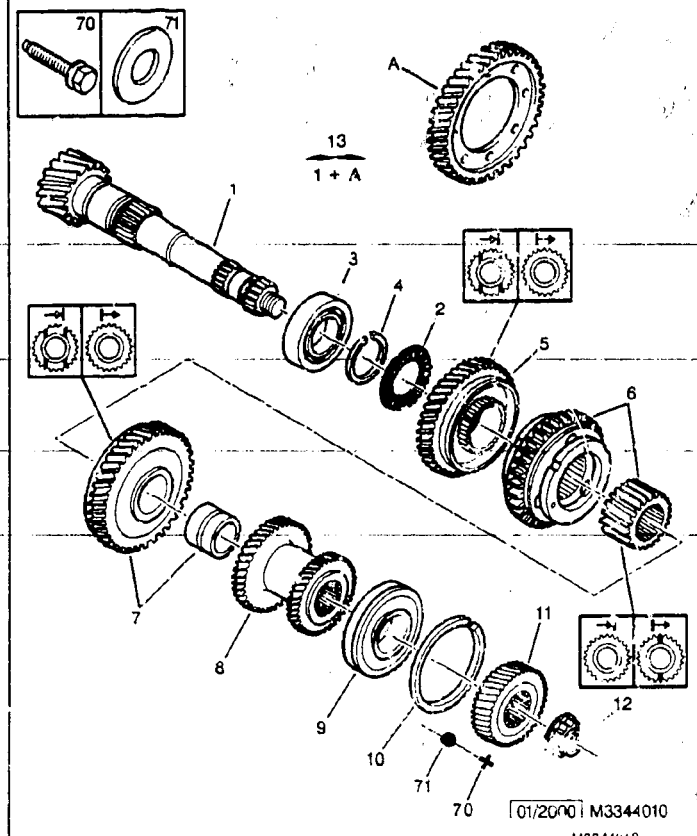
SECOND LINE MANUAL GEAR BOX

- BVM BE3
- TO B 9999999

A) TO 01/9/97 B 8831000, SYNCHRONIZER 1/2 (2321 12) HUB IMPERATIVE ASSEMBLY



			SHAFT
1	2316 A3	01	14 DTS (14X62) -INJECTION XU10J4R
	2316 G9	01	15 DTS (15X64) -INJECTION XU10J2
	2316 G6	01	19DTS (19X75) -INJECTION XU10J4R
	2316 G7	01	19 DTS (19X77) DIESEL XUD11A
2	2317 41	01	**NEEDLE BEARING** DIAM 35,8X52X2
3	2317 66	01	**BEARING** DIAM 36X72-17,5
4	2318 75	01	**STOP-RING**
5	2334 28	01	**DRIVEN PINION** 1ERE 38DTS (11X36) SEE A
			SYNCHRONIZER
6	2323 70	01	1/2EME 28X24 DTS TO B 6602392
	2323 78	01	1/2EME 28X12 DTS FROM B 6602393
			DRIVEN PINION
7	2335 51	01	2EME 43 DTS (23X43) SEE A
8	2336 20	01	3/4E(27X31)(35X29) -BE3/5L
	2336 30	01	3/4E (27X31)(45X37) -BE3/5L2
	2336 25	01	3/4E (25X32)(41X39) -BE3/5N2
	2336 14	01	3/4E (25X34) (29X31) -BE3/5V
	2336 29	01	3/4E (25X34)(39X41) -BE3/5V2

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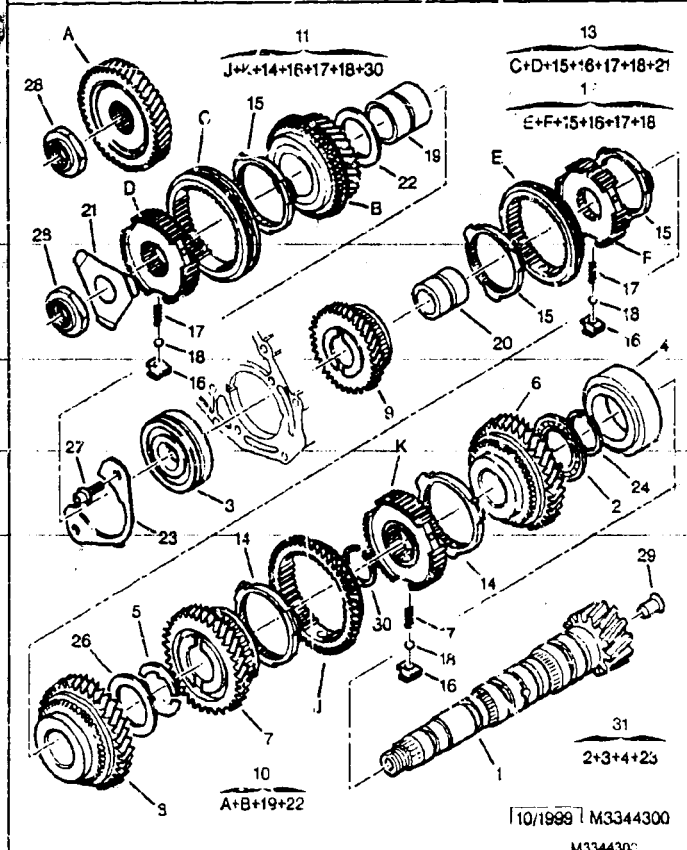
SECOND LINE MANUAL GEAR BOX



18	2327 04	09	**LOCKING BALL** DIAM 5,55
19	2338 39	01	**SPACER** 27,3X37,5-37
20	2338 30	01	**SHAFT SPACER** 28 X 37,5-35,5
21	2333 18	01	**SYNCHRONIZ DISC**
22	2313 78	01	**ADJUSTMT WASHER** 27,8X50-1,5
23	2314 39	01	**STOP-RING** EP - 3 MM
24	2314 38	01	**BEARG SNAP RING** 40 X 42,8 - 1,55
26	2315 05	01	**SHAFT WASHER** 48,5 X 54 5 - 2,3
27	2314 45	02	**CAPSCREW** DIAM 8X125-19
28	2313 46	01	**SHAFT FIX NUT** 22 X 150 - 12
29	2315 04	01	**SECD END SHAFT** 7,5X 9X12,4X20LG17
30	2314 44	01	**STOP-RING KIT** 35,6 X 41,6 ENS MADE UP OF 11 SEGMENTS
31	2372 62	01	**SECONDARY KIT** MADE UP OF REF (2) + (3) + (4) & (23)

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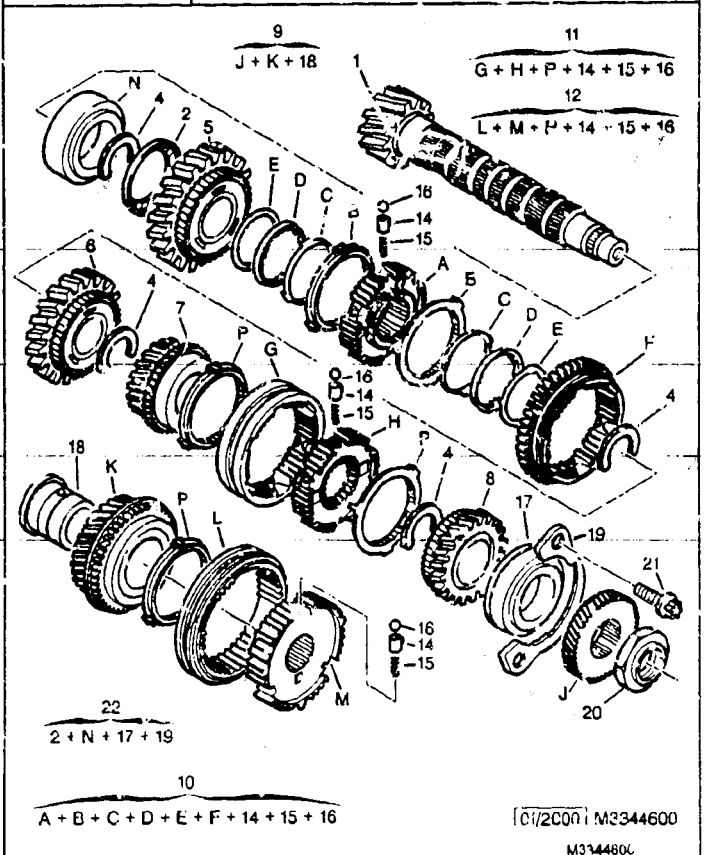
SECOND LINE MANUAL GEAR BOX



- BVM MG

A) + 2314 52 (01) + 2316 G2 (01) FOR DK5ATE SALOON
+ 2314 52 (01) + 2316 G2 (01) FOR ZPJ & ZPJ4 SALOON

				SHAFT
1		**2316 GJ**	01	16 DTS - CP 16X69 + 2314 52 (01) + 2336 27 (01) TO O 6778 - INJECTION ZPJ OR INJECTION ZPJ4
		2316 G2	01	16 DTS - CP 16X65 -TURBO DIESEL DK5ATE + 2314 52 (01) + 2336 27 (01) TO O 6778
2		**2317 68**	01	**NEEDLE BEARING** 47X66-5
				HALF WASHER
4		**2314 50**	04	34.24X45.8-2.25 (COEF 03 FROM O 6901) TO O 06778
		2314 52	01	34.24 X 45.8 - 3.5 FROM O 06779
				DRIVEN PINION
5		**2334 31**	01	1ERE 38 DTS (12X38) - INJECTION ZPJ OR INJECTION ZPJ4
		2334 45	01	1 ERE 41DTS (12X41) -TURBO DIESEL DK5ATE
6		**2335 35**	01	2 EME 40DTS (23X40) - INJECTION ZPJ OR INJECTION ZPJ4
	2344 19		01	*2EME 41DTS (22X41)*
		RP 2335 65	01	*-TURBO DIESEL DK5ATE*
7	*2336 27*		01	*3 EME 40DTS (34X40)*
		RP 2336 50	01	*-FROM O 06779* *SEE A* *- INJECTION ZPJ* *OR INJECTION ZPJ4* *OR TURBO DIESEL DK5ATE*
8		**2337 78**	01	4 EME 38 DTS (43X38) - INJECTION ZPJ OR INJECTION ZPJ4
		2337 77	01	4 EME 37 DTS (43X37) -TURBO DIESEL DK5ATE

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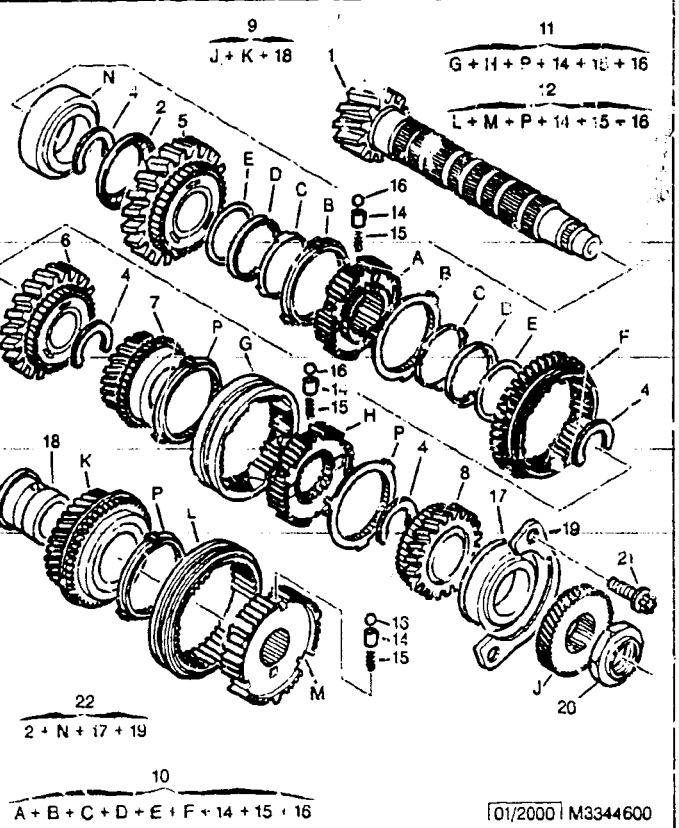
SECOND LINE MANUAL GEAR BOX



01/2000 M3344600

M3344600

				PINION ASSEMBLY
8	**2344 C7**	01		5 EME (53X 38) - INJECTION ZPJ OR INJECTION ZPJ4
	2344 C8	01		5 EME (53 X 34) TURBO DIESEL DK5ATE
				SYNCHRONIZER
10	**2323 82**	01		1 ERE / 2 EME
11	**2353 55**	01		3 EME / 4 EME
12	**2388 22**	01		5EME
14	**2326 13**	06		**SELECTOR FORK**
15	**2325 13**	06		**SYNCHRON SPRING**
16	**2327 09**	06		**LOCKING BALL** DIAM 5,5
17	**2317 69**	01		**SHAFT BEARING** 28X78-21
				SPACER
18	**2304 40**	01		31,0X30,3-37,5 WITHOUT GROOVE
	2304 44	01		(GROOVED)
19	**2304 39**	01		**LOCK PLATE**
20	**2304 41**	01		**SHAFT FIX NUT** 24 X 150 - 12
21	**2314 51**	02		**SCREW PLATE** 10X150-19
22	**2372 63**	01		**SECONDARY KIT** MADE UP OF REF (2) + (3) + (17) & (19)

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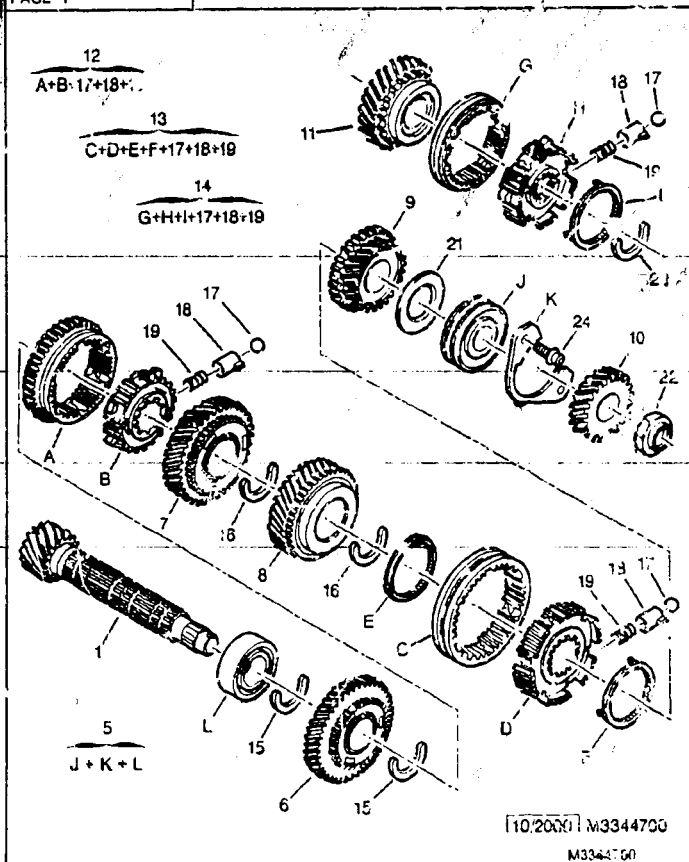
SECOND LINE MANUAL GEAR BOX



M3344700

- INJECTION ES9J4 BVM ML5T

A) PR 233508 GRAVE 23X41

1		2316 J5	01	**SHAFT** 17 DTS (17 X 71) -ML5T/G
5		2373 60	01	**SECONDARY KIT**
				DRIVEN PINION
6	2334 36		01	*1 ERE 39 DTS (12X39)*
	RP	2334 48	01	-ML5T/G
7		2335 68	01	2 EME 41DTS (23X41) -ML5T/G
8		2336 83	01	3 EME 37DTS (31X37) -ML5T/G
9		2337 74	01	4 EME 37 DTS (41X37) -ML5T/G
10		2338 18	01	5 EME 33 DTS (45X33) -ML5T/G
11		2333 36	01	**DRIVE GEAR** 5 EME 45 DTS (45X33) -ML5T/G
				SYNCHRONIZER
12		2323 84	01	1 ERE / 2 EME
13		2353 51	01	3 EME / 4 EME
14		2388 19	01	5 EME
				HALF WASHER
15		2314 50	02	24,24X45,8-2,25
16		2314 52	02	24 X 45,8 - 3,5
17		2327 09	15	**LOCKING BALL** DIAM 6,5
18		2220 13	15	**SELECTOR FORK**
19		2325 13	01	**SYNCHRON SPRING**
20		2314 53	01	**HALF WASHER** 29,3 X 40,8 - 3
21		2339 13	01	**WASHER** 28 X 50 - 2,25
22		2304 41	01	**SHAFT FIX NUT** 24 X 150 - 12
24		2314 55	04	**SCREW CBX** DIAM 8X125-17